

4560-164 Guilhufe, Penafiel - Portugal

Ref: 4921-024

Product Specification

Brand:















DRQ 14/21 REV.00 2020/09/08

Nonwoven ball Description:

Production of the second	lo-
Final dimensions:	25 cm x24 cm Silicone ring, Viscose/Polyester Nonwoven.
Composition:	Silicone ring, viscose/Polyester Nonwoven.
Size variation:	±10 %
Diameter:	65mm
Construction:	Nonwoven 30 gsqm
Weight/sqm:	> 30,00g/m2
Weight/piece:	> 0,6873g
XR Specifications:	NON PVC X-RAY thread
Latex:	Free
PVC:	Free
Re use:	No
CountingEfficiency approx	99 % (see note below)
Round diameter:	55 mm
Sterilization method:	Moist heat
Shelf life:	60 months
Liq Retention Cap/pc	4,811g water
CFU/g	N.A.
Tensides (EN 1644-1)	Absence
Fluorescence	conform
pH (acidity or alkalinity)	conform
Rate of absorption	<10 s
Non-polar soluble subst.	<0,50 %
Water soluble substances	<0,50 %
Absorption EN 1644-1	>700 %
Absorption EN 1644-2	> 8 g/g
Wet Tensile strength MD	>30 N/5cm
Dry Tensile strength TD	>7 N/5 cm
Dry Tensile strength MD	>25 N/5cm
Wet Elongation break TD	<115 %
Wet Elongation break MD	<50 %
Wet Tensile strength TD	>7 N/5cm
Dry Elongation at breakTD	<170 %
Dry Elongation at breakMD	
Wet Linting	≤4000 Nr. particles
Dry Linting	<4,0 Log10
Dry bursting strength	>350 kPa
Wet bursting strength	>350 kPa
Size	5

Nr and Revision Date:	33 2020/11/18	
CE Class:	lla	
CE mark:	CE1639	
Compliance with:	MDD 93/42/EEC amended by 2007/47/EC	
	ISO11737-1:2006AC:2099 ; EN 1644-1:1997 5:2009 ; EN ISO 10993-10:2013 ; ENISO11	3 ; EN ISO 11607-1:2009 ; EN ISO 11607-2:2006 ; EN ; EN 1644-2:2000 ; EN ISO 14971:2012 ; EN ISO 10993- 737-1:2006/AC:2009 ; ISO 16142-1:2016 ; EN ISO 15 223-
Applicable norms:	1:2016 ;	

Important Notes:	1st packing with units control stickers
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Level		Туре	Dimension	Stamp	Labels
1	5	INNER flexible peel-open pack	134x185mm	Quantity	control label-TAG
2	5	DOUBLE Flexible peel-open pack	200x290mm		
3	125	Carton box	312x213x247mm	stamped	labeled
4	750	Carton box	780x225x635mm		labeled

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	Surgeons and nurses shall never assume that number of surgical sponges, in each pack, is exact at all
CountingEfficiency approx	times.
	The usual counting efficiency of BV products in double packing with control TAG or tied's is 99 $\%$.
	The tracking of sponges is full responsibility of the healthcare professionals.
	In order to avoid retained surgical sponges following surgical operation, (1) follow rigorous manual counting protocols,
	(2) use sponges marked with a radiopaque marker, as well as, (3) careful examination of the abdomen by the operating surgeon before closure.
Storage instructions	Store in a dry place at room temperature and protect from sunlight. The product has a good stability and therefore, normal conditions of medical devices storage shall apply
Waste instructions	No special requirements. The waste must be disposed according to local legal regulations for the disposable of medical waste.
Intended use	For cleansing and disinfection of the skin/wounds, absorption of exudates from body orifices, as well as for swabbing and absorbing blood and discharge during surgery.
	Any modification of the product as presented or any use out of its intended use are not of the manufacturer responsibility.

contamination, including possible infections, and/or functional damage.

Non-harmonized symbols used in article labeling



The device is intended to be used on a single patient during one single procedure to prevent risks from

diameter

Check the number of pieces Nonwoven balls with x-ray thread

Medical Device

Environment - Packaging waste

Important Notes:

Weight (gr) of packing material used in 100 pcs

549

ISSUED BY: Quality Management Department, 2021/05/14

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